

# Work Order ID 50031

July 6, 2009 7:45:06 AM



Page 1

Item ID: D412-702-041B

Accept



Setup Start



Revision ID: E

Stop



Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 06/07/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 07/07/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-702

Rev E

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy file & type labels per PPP D412-702-041B CHG003

8/2/09

PD →

110

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

⇒ 8/2/09

120

Packaging

0.00



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-702-041B  
CHG003 Location: \_\_\_\_\_ PPP Rev: C

9/1/09 10 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D412-702-041 B PAR #: N/A Fault Category: Prod. Eng. Coord NCR: Yes ☒ No ☐ DQA: / Date: 09.07.10  
 Resolution: Re-work Disposition: Re-work QA: N/C Closed: / Date: 09.08.12

NCR: 50031		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/07/06	110	Missing <u>AN4-44A</u> on workorder. Parts are on Pick sheet from blue	<u>RS1111</u>	ADD missing bolt. to w/o	<u>RS</u> 09/07/06	<u>S</u> 09/07/06	<u>RS1111</u>	<u>S</u> 09/07/06
		File R.C. L.O.A.	<u>RS1111</u>	Pull QTY <u>(X2)</u> <u>AN4-44A</u> For kit. <u>3</u> <u>M104805</u> <u>SQP</u>	<u>9/7/06</u> <u>SQP</u>	<u>S</u> 09/07/06	<u>RS1111</u>	<u>S</u> 09/07/06

NOTE: Date & initial all entries

# Work Order ID 50031



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July 6, 2009 7:45:06 AM

Item ID: D412-702-041B

Accept



Setup Start



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Stop



Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 06/07/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 07/07/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09102609

u 07-07-09

# Picklist Print

July 6, 2009 7:45:12 AM

Work Order ID: 50031

Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point

Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-10A <i>x4</i>		Purchased	No			110	Each	152.0000	4.0000			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 152

103962 8

107178 4

108986 40

111425 100

*1107178 (x9)*

AN4-16A <i>x2</i>		Purchased	No			110	Each	186.0000	2.0000			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 186

108471 168

19278 18

*108471 (x2)*

AN4-25A <i>x4</i>		Purchased	No			110	Each	87.0000	4.0000			
BOLT												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 87

104438 37

111605 50

*104438 (x9)*

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Parent Item Name: 13-Man Shoulder Harness, 3 point

Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 <i>x26</i>		Purchased	No			110	Each	8,155.000	26.0000			



Washer

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

8155

102929

2

105906

4

107321

23

107939

114

108161

553

108827

59

109249

69

110523

340

111279

1991

111916

5000

16941

0

*111279 x26*

*Y*

AN960JD416L *x4*

Purchased

No

110

Each

726.0000

4.0000



Washer

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

726

107008

54

108138

4

108583

42

110153

626

*110153 x4*

*9/17/06*

*SD*

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Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 06/07/2009

Required Date: 07/07/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

CR3212-4-4 <i>x24</i>		Purchased	No			110	Each	361.0000	24.0000			
-----------------------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--



Cherry Rivet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	361	
110139	24	
111127	41	
111359	296	

*M110139 x24*

D3542-1RevA <i>x2</i>		Manufactured	No			110	Each	22.0000	2.0000			
-----------------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Bracket

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	22	
38292	2	
47140	20	

*38292 x2 9/7/06 SQ*

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Parent Item Name: 13-Man Shoulder Harness, 3 point


Comments:

Start Date: 06/07/2009


Required Date: 07/07/2009

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3571-1RevA  Guide	x7	Manufactured	No			110	Each	30.0000	7.0000		9/2/6	SD

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	30	
31868	7	
46282	3	
47141	20	

D3571-3RevA  Guide	x2	Manufactured	No			110	Each	19.0000	2.0000		9/7/6	SD
--	----	--------------	----	--	--	-----	------	---------	--------	--	-------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	19	
40531	2	
47142	17	

D3572-041RevA  Guide Assembly	x2	Manufactured	No			110	Each	2.0000	2.0000		9/7/6	SD
---	----	--------------	----	--	--	-----	------	--------	--------	--	-------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2	
47436	2	

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Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point

Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3578-041RevA	x12	Manufactured	No			110	Each	39.0000	12.0000			
---------------	-----	--------------	----	--	--	-----	------	---------	---------	--	--	--



Doubler

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 39

43374 12

47143 27

D3610-041RevA	x2	Manufactured	No			110	Each	6.0000	2.0000			
---------------	----	--------------	----	--	--	-----	------	--------	--------	--	--	--



Bracket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 6

40589 2

46283 4

D3618-1RevA	x2	Manufactured	No			110	Each	8.0000	2.0000			
-------------	----	--------------	----	--	--	-----	------	--------	--------	--	--	--



CAP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 8

32426 8

43374 12x

9/7/6 SP

40589 2x

9/7/6 SH

32426 x2

9/7/6

X

SD

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Work Order ID: 50031

Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point

Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D412-702-059RevE *x1* Manufactured No



Grommet

*CH6001*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

4

40187

1

47538

3

110

Each

2.0000

2.0000



*40187 x1*

*9/7/06*

*SP*

D412-702-101B *x2* Manufactured No



Harness Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

2

44835

2

110

Each

2.0000

2.0000



*44835 x2*

*9/7/06*

*SP*

D412-702-103B *x2* Manufactured No



Harness Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

2

44836

2

*44836 x2*

*9/7/06*

*SP*

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# Picklist Print

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Work Order ID: 50031

Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point

Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

8/ D412-702-105B <sup>x1</sup> Manufactured No  
  
 Harness Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

45412

1

1

110

Each

0.0000

1.0000

45412 (X)

9/7/6

SO

5/ D412-702-107B <sup>x1</sup> Manufactured No  
  
 Harness Assembly

5/ D412-702-109B <sup>x1</sup> Manufactured No  
  
 Harness Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

45414

1

1

110

Each

1.0000

2.0000

45414 (X)

9/7/6

SO

5/ D412-702-111B <sup>x2</sup> Manufactured No  
  
 Harness Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

47448

1

1

47448

350107

9/7/6

SO

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Shop Packet Print

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1x 9/7/9

(10)

# Shop Packet Print

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Work Order ID: 50031

Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point


Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009


Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-702-113B  Harness Assembly	x2	Manufactured	No			110	Each	1.0000	2.0000			


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	1	
47449	1	

B350161 1x Po 9/7/9  
47449

D412-702-115B  Harness Assembly	x1	Manufactured	No			110	Each	1.0000	1.0000			
---	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	1	
32491	1	

32491 x1  
9/7/6 SD (1d)

D412-702-117B  Harness Assembly	x1	Manufactured	No			110	Each	1.0000	1.0000			
---	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	1	
32492	1	

32492 x1

9/7/6 SD (1d)

July 6, 2009 7:45:13 AM

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Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point


Comments:

Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 <i>x12</i>  Nut		Purchased	No			110	Each	9,038.000	12.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 9086

107499 5

110507 2902

111827 6000

15924 0

8182 179

Main Warehouse

t -48

110507 -48

MS24693-S274 *x12*

Purchased

No

110

Each

81.0000

2.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 81

108560 81

*110507 x12*

*9/17/09 SP*

*1108560 x12*

*9/17/09 SP*

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July 6, 2009 7:45:13 AM

Work Order ID: 50031

Parent Item: D412-702-041BRevE

Parent Item Name: 13-Man Shoulder Harness, 3 point


Start Date: 06/07/2009

Required Date: 07/07/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S56  SCREW		Purchased	No			110	Each	158.0000	3.0000			

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

158

104407

158

104407 x3

MS24694-S58



Screw

Purchased

No

110

Each

167.0000

10.0000



9/7/6 SP

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

167

104407

167

104407 x10

MS24694-S60



Screw

Purchased

No

110

Each

230.0000

1.0000



9/7/6 SP

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

230

104407

227

11766

3

11766 x1

9/7/6 SP

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Shop Packet Print

# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-702

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QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY ✓
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115B	HARNESS ASSEMBLY ✓
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1			1		D412-702-117B	HARNESS ASSEMBLY ✓
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
2	2				D3542-1	BRACKET ✓
7	3		4	1	D3571-1	GUIDE ✓
2	2				D3571-3	GUIDE ✓
2		2			D3572-041	GUIDE ASSEMBLY ✓
12	6		6	2	D3578-041	DOUBLER ✓
2	2				D3610-041	BRACKET ✓
2	2				D3618-1	CAP ✓
4	4				AN4-10A	BOLT ✓
2		2			AN4-16A	BOLT ✓
4		4			AN4-25A	BOLT ✓
2	2				AN4-44A	BOLT ✓
2	2				MS24693S274	SCREW ✓
3	3			1	MS24694S56	SCREW ✓
10	2		8		MS24694S58	SCREW ✓
1	1			1	MS24694S60	SCREW ✓
26	6	20			AN960JD416	WASHER ✓
4	4				AN960JD416L	WASHER ✓
12	6	6			MS21042L4	NUT ✓
24	12		12	4	CR3212-4-4	RIVET ✓

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

## REFERENCE ONLY

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT ✓
2	1		1		D412-702-101B	HARNESS ASSEMBLY ✓
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103B	HARNESS ASSEMBLY ✓
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1			1	D412-702-105B	HARNESS ASSEMBLY ✓
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109B	HARNESS ASSEMBLY ✓
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

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Revision: E

Date: 07.06.27

Date: Monday, 06/07/2009 10:54:39 AM

User: Melanie Fauteux

**Bill of Manufacturing**

Part Number		: D412702041B	Revision		: E	
Drawing Name		: DART 13-MAN 3-POINT SHOULDER HARNESS	Default Qty.		: 1	
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	D412702059	GROMMET KIT	1.00	Each	0.00	0.00
3	D412702101B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
4	D412702103B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
5	D412702105B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
6	D412702107B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
7	D412702109B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
8	D412702111B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
9	D412702113B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
10	D412702115B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
11	D412702117B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
12	D35421	BRACKET	2.00	Each	0.00	0.00
13	D35711	GUIDE	7.00	Each	0.00	0.00
14	D35713	GUIDE	2.00	Each	26.59	53.19
15	D3572041	GUIDE ASSEMBLY	2.00	Each	62.69	125.39
16	D3578041	DOUBLER	12.00	Each	0.00	0.00
17	D3610041	BRACKET	2.00	Each	0.00	0.00
18	D36181	CAP	2.00	Each	0.00	0.00
19	AN410A	Bolt	4.00	Each	0.21	0.86
20	AN416A	Bolt	2.00	Each	0.31	0.62
21	AN425A	BOLT	4.00	Each	0.80	3.20
22	AN444A	bolt	2.00	Each	1.55	3.10
23	MS24693S274	Screw	2.00	Each	0.16	0.33
24	MS24694S56	SCREW	3.00	Each	0.20	0.60
25	MS24694S58	Screw	10.00	Each	0.16	1.60
26	MS24694S60	Screw	1.00	Each	0.39	0.39
27	AN960JD416	Washer	26.00	Each	0.03	0.82
28	AN960JD416L	Washer	4.00	Each	0.07	0.29
29	MS21042L4	Nut	12.00	Each	0.15	1.80
30	CR321244	Cherry Rivet	24.00	Each	0.00	0.00
31	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
32	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
33	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						192.23